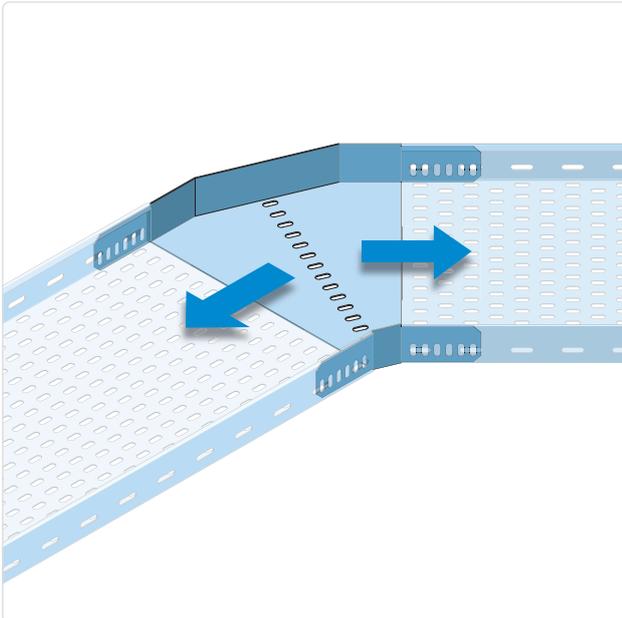
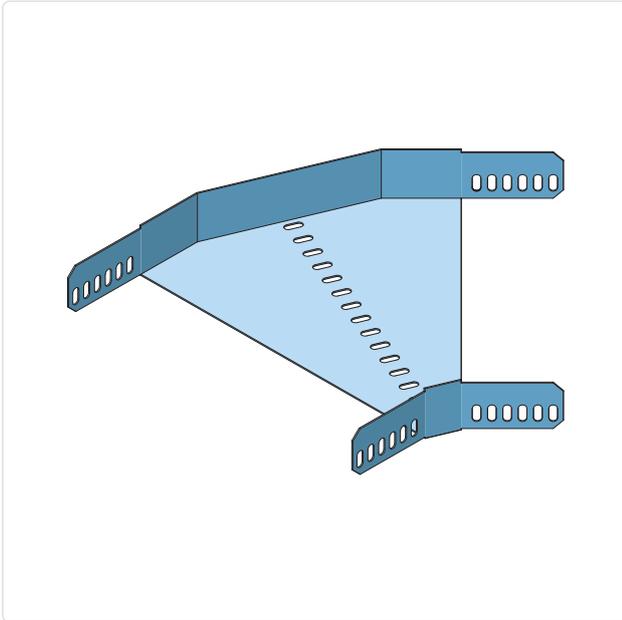


## ECTB60-45 Bend 45° Cable Tray ECT60



- ✓ Standard execution **hot dip galvanized carbon steel** in accordance with NEN-EN-ISO 1461
- ✓ High zinc coating thickness of **at least 60 µm**
- ✓ Also available in **pre-galvanized, stainless steel 316L** and **stainless steel 304**
- ✓ Standard width 75–600 mm
- ✓ Standard radius for accessories 50 mm
- ✓ Standard angles for accessories 45° and 90°
- ✓ Other widths, angles and radii available on request

### Description

The ECTB60 bend is an accessory for the ECT60 cable tray system and is used to create a horizontal change of direction within cable routes. The 45° bend provides a gradual transition, allowing cables to be routed without sharp bending and reducing mechanical stress on the cabling. This accessory is suitable for heavy industrial, utility, and infrastructure installations.

The standard execution is manufactured from hot-dip galvanized carbon steel in accordance with NEN-EN-ISO 1461, with a high coating thickness of at least 60 µm, making it suitable for heavy industrial and outdoor environments. The hot-dip galvanizing process is applied after fabrication and provides complete surface protection, including cut edges and mounting holes. This makes the accessory suitable for applications with increased corrosive and mechanical loads, in accordance with IEC 61537 and installations according to NEN 1010.

The bend is designed as a fixed 45° accessory and is intended for direct connection to straight ECT60 cable trays. The design features integrated connectors, allowing fast installation with proper alignment. The accessory is fully compatible with other ECT60 components and ensures a stable and uniform cable route.

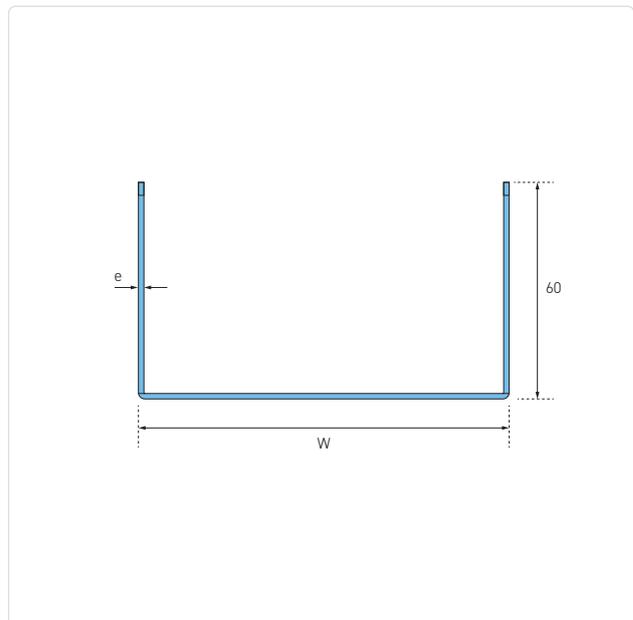
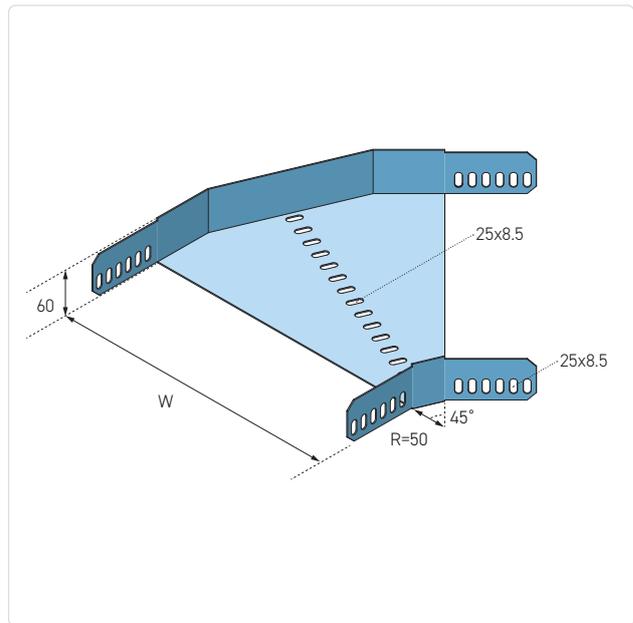
## Technical specifications

<b>Product type:</b>	Fixed horizontal bend for ECT cable tray with a 45° angle
<b>System:</b>	ECT60
<b>System height:</b>	60 mm
<b>System width:</b>	75 to 600 mm
<b>Material thickness:</b>	1.0 to 1.5 mm
<b>Angle:</b>	45°
<b>Radius:</b>	50 mm
<b>Side perforation:</b>	25 × 8.5 mm
<b>Bottom perforation:</b>	25 × 8.5 mm
<b>Standard material:</b>	Carbon steel
<b>Surface treatment:</b>	Hot-dip galvanized in accordance with NEN-EN-ISO 1461
<b>Zinc coating thickness:</b>	Minimum 60 µm
<b>Connection method:</b>	Bolted
<b>Execution:</b>	With integrated connectors, including 8x EFS08x15 fixing set (carriage bolt M08x15, nut and washer)
<b>Standards:</b>	IEC 61537, applicable within installations in accordance with NEN 1010
<b>Direction change:</b>	Horizontal
<b>Construction type:</b>	Rigid bend
<b>Bend type:</b>	Smooth bend
<b>With cover:</b>	No
<b>Side perforation:</b>	No
<b>Bottom perforation:</b>	Yes

## Available material variants

- PG:** Pre-galvanized steel (EN 10346), suitable for dry indoor environments and light industrial applications.
- HDG:** Hot-dip galvanized carbon steel in accordance with NEN-EN-ISO 1461, with a high coating thickness of at least 60 µm, suitable for heavy industrial and outdoor environments.
- SS 304 (A2 / 1.4301):** Stainless steel for indoor environments and lightly corrosive conditions.
- SS 316L (A4 / 1.4404):** Stainless steel with increased corrosion resistance for chemical, maritime, and offshore applications.

*Other widths, radii and angles available on request.*



## Variants

Article number	W mm	H mm	R mm	A deg°	e mm	kg/unit
ECTB60-075-45-HDG	70	60	50	45	1.0	0.17
ECTB60-100-45-HDG	95	60	50	45	1.0	0.20
ECTB60-150-45-HDG	145	60	50	45	1.0	0.27
ECTB60-200-45-HDG	195	60	50	45	1.0	0.46
ECTB60-300-45-HDG	295	60	50	45	1.0	0.70
ECTB60-400-45-HDG	395	60	50	45	1.5	-
ECTB60-500-45-HDG	495	60	50	45	1.5	-
ECTB60-600-45-HDG	595	60	50	45	1.5	-

Available material variants	Change HDG to
Hot dip galvanized	-
Pre-galvanized (PG)	PG
Stainless steel A4 / 316L	SS316
Stainless steel A2 / 304	SS304

## Different material thickness

PG	SS316	SS304	e mm
ECTB60-400-45-PG	ECTB60-400-45-SS316	ECTB60-400-45-SS304	1.0

